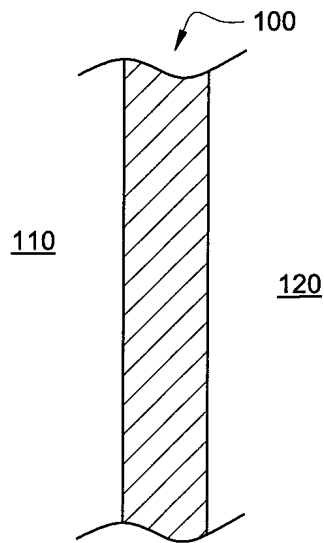
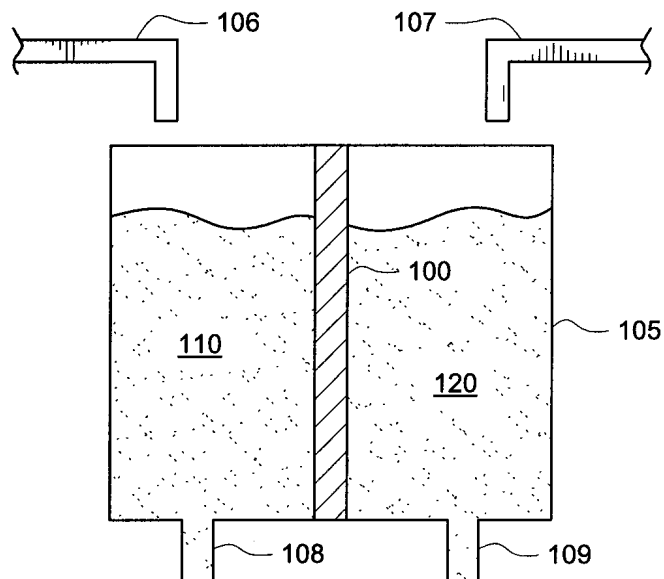


1/6

*FIG. 1*

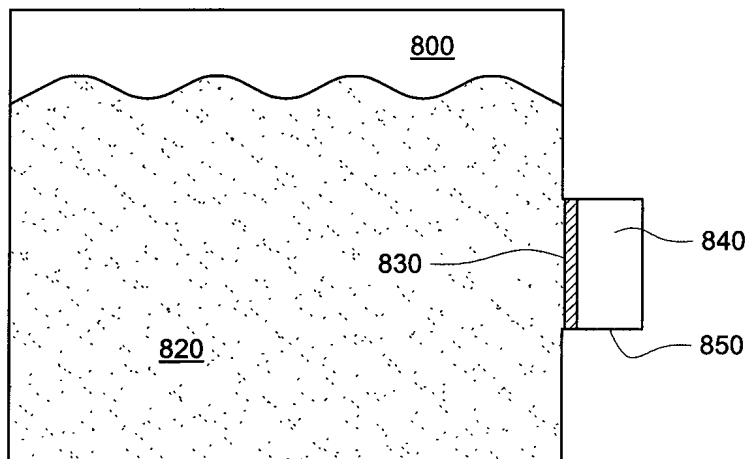


*FIG. 2A*

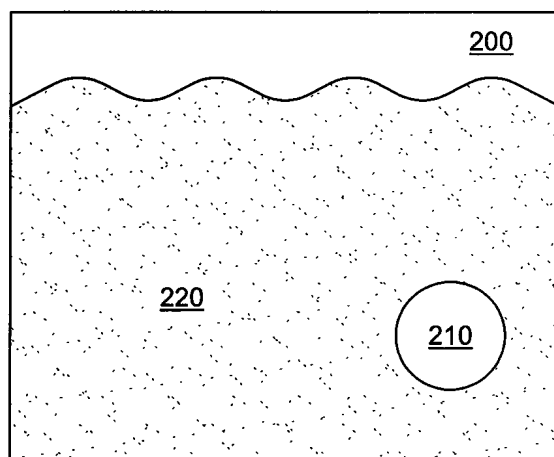


2/6

*FIG. 2B*

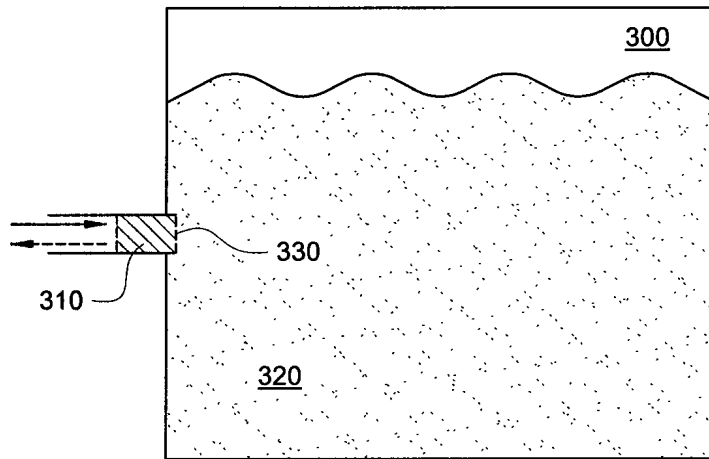


*FIG. 3*

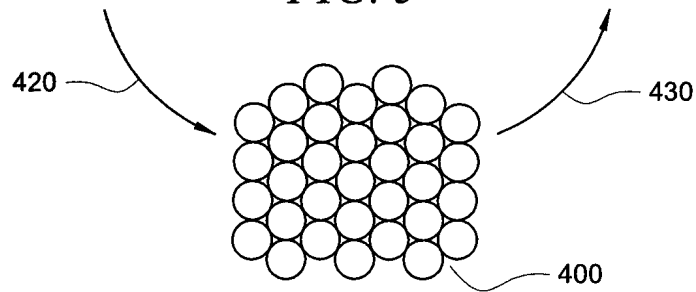


3/6

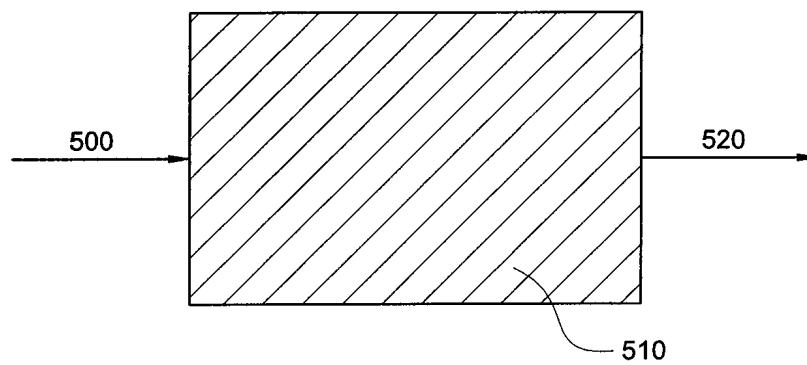
*FIG. 4*



*FIG. 5*



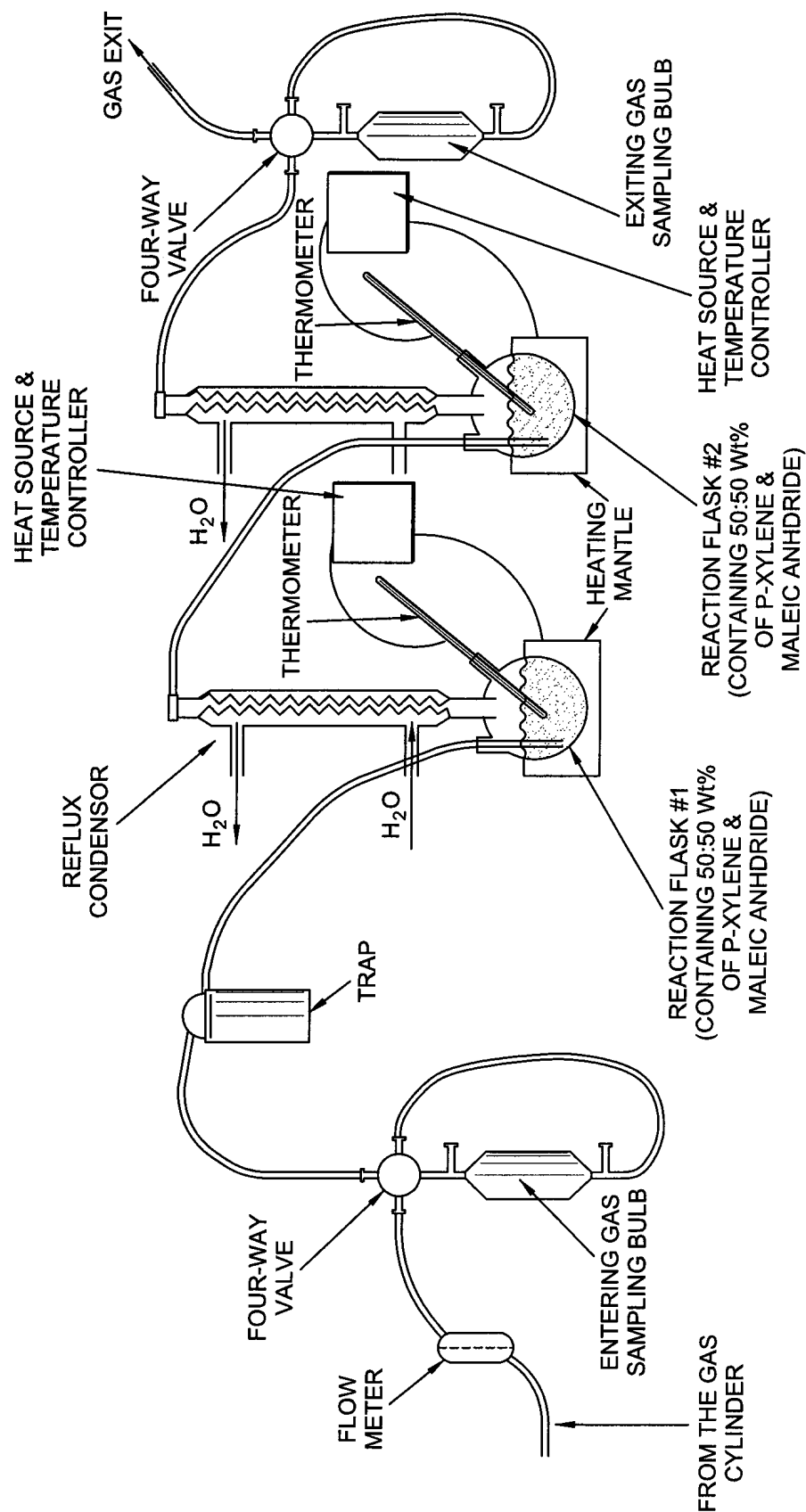
*FIG. 6*



4/6

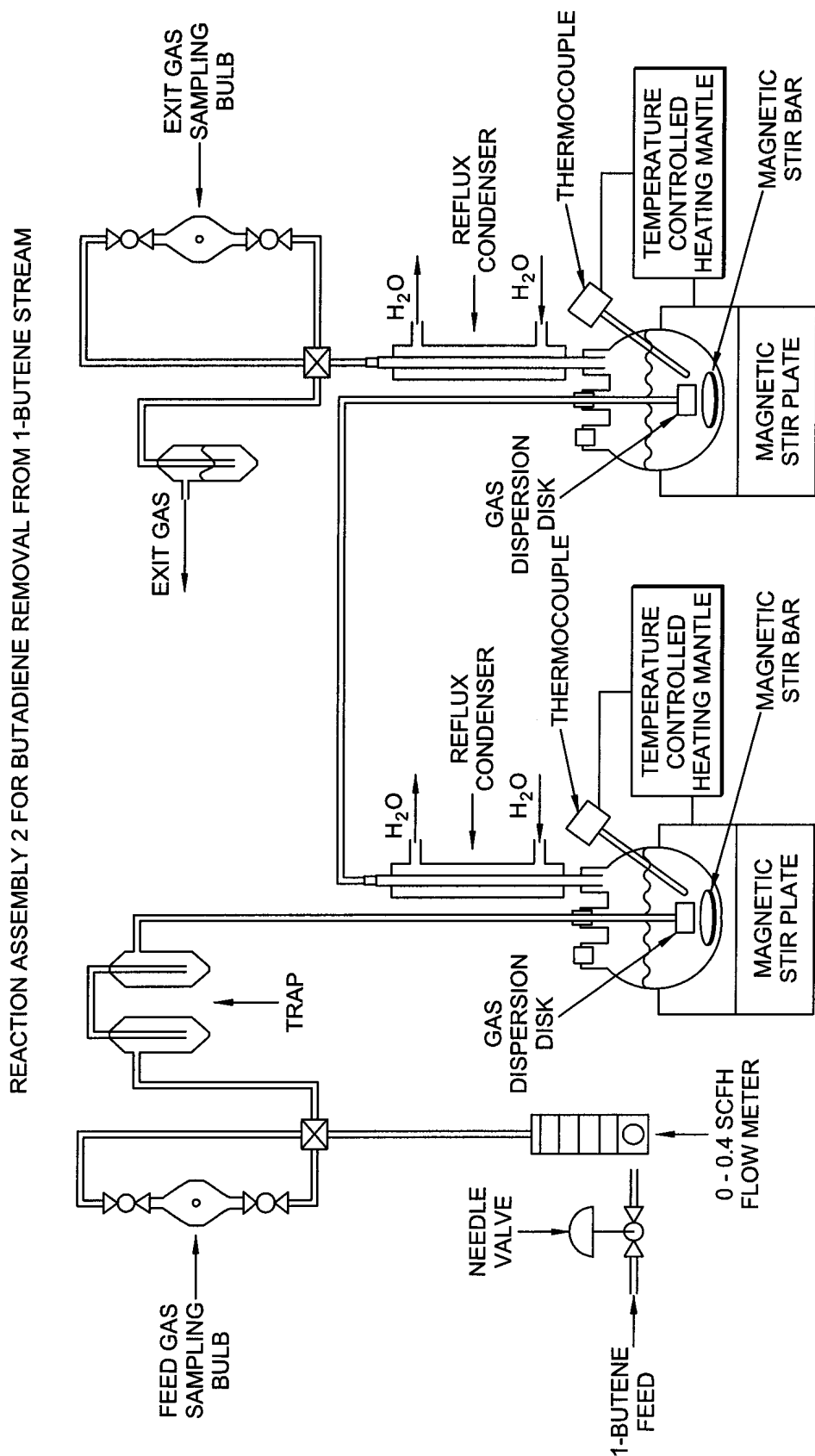
FIG. 7

REACTION ASSEMBLY 1 FOR BUTADIENE REMOVAL FROM 1-BUTENE



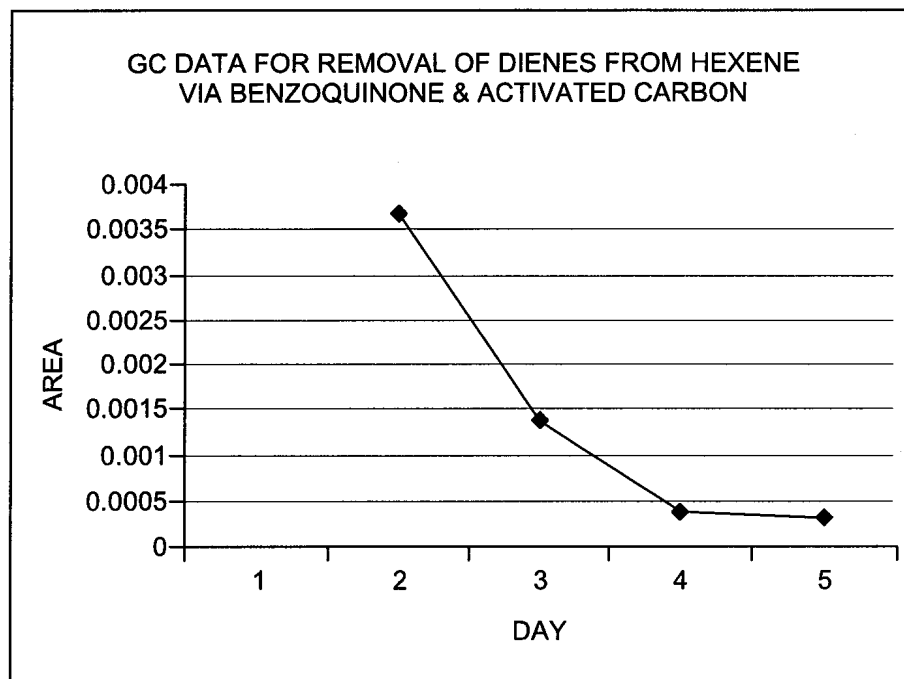
5/6

FIG. 8



6/6

*FIG. 9*



*FIG. 10*

